



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-041
Job Sheet 176780



Part No: D2282-041

Job Qty: 25 ea

Part Name: T Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		5/18/18	0.00	0.00	Start Up Large Fab-1		13L 18-05-24
100	Large Fab	25 pcs		5/18/18	0.00	4.36	Large Fab 1		23L 18-05-24
110	QC	25 pcs		5/18/18	0.00	0.00	QC9		PD 10-05-25
120	Small Fab	25 pcs		5/18/18	0.00	1.32	Small Fab UJA		PD
130	QC	25 pcs		5/18/18	0.00	0.00	QC5		PD 18-05-25
140	Packaging	25 pcs		5/18/18	0.00	0.00	Packaging3		DAS 21 MAY 25 2018
150	QC21-SA	25 Ea		5/18/18	0.00	0.00	QC21		21

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration as per dwg D2282
Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod M134992

120 - Tumble

140 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	25 Ea (1 ea)	90-Start up Operation	50 71685
D2282-5	Tube	25 Ea (1 ea)	90-Start up Operation	50 73219

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2282-3	25	17	0
	D2282-5	25	4	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Use: _____	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ c/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																									
Date : _____ Descri		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																									
1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 832-8200 Email: sales@dartaero.com www.dartaerospace.com Container No: S073826 Part: D2282-041 Job No: 176780 Serial No/Batch: S073826 Revision: _____ Inspector: _____ Date: 05/23/18																																																											
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